Receiving Report

Packing Slip: Invoice: Receipt: New Supplier	e: (S 01 3 oplier: Co & Yes	7	ty .	tached: Complete pection	2675 ned: Yes Yes	<u></u>	N/A N/A N/A
Discrepancies Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Augusti Rejected	Comment / NCR
		4 8.40				•	
	*	37					
				initials of	Receiver	QC12	
Production/Adm Date Received/Costir Initial						Coration	\$

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26753

Purchase Order Date 12/8/2014 **PO Print Date** 12/9/2014

Page Number 1 of 2

Order From:

C.O.R.E. AVIATION SERVICES 16305 E. TWIN ACRES DRIVE GILBERT, AZ 85297 US VU-COR001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

F

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

480 497 6136

FedEx Overnight collect

Buyer

Chantal Lavoie

Customer POID
Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxáble		Req Qty/ Unit of Measure	PO Unit Price
	Line Comments Delivery Comments		Promise Date		vicusare	
:	AN8C21A	Boli	12/12/2014	FN	100.00	\$25.00
		,	Yes		Each	
			12/12/2014		Mou	91 Krecu 915
						Line Total:
					/	,
7	NAS1356DC3C39D	Pip Pin	12/12/2014		8.00	\$35.00

Yes

12/12/2014

Each

PO Instructions: Fedex Acc#151793240

Note:



C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE GILBERT. AZ 85298

USA

EMail: sales@coreaviation.com

Ph: 480-497-6136Fax: 480-497-3568

Bill To:

Dart Aerospace Ltd. 1270 Aberdeen St.

Hawkesbury, ON K6A 1K7

Ship Account: 151793240

Canada

Ship To:

Dart Aerospace Ltd.

Main Finished Goods Location

1270 Abordoon St.

Hawkesbury, ON K6A 1K7

Canada

Sales Order: 26954

AWB

: 772532279463

Resolo

: Not On File

Packing List

Ship Doc : CA150109-7

: 1 of 1

Printed : 01/09/2015

No. Items: 2

Page

Order Date

: 01/09/2015

Customen#

: DALD

Buyer

Ship Date

: 01/09/2015

: N 10

Contact

Weight

: 613-632-9577

Ship Via

: FEDEX

Sales Person: cale2 FOB

Terms

: GILBERT, AZ

No. Boxes

-							Dimen	cions :	
tem	Part Number/Description		CD	Location	UM	Ord	B/O	Shipped	Cust PO
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1	AN8C21A NSN:5306-00-579-3481	BOLT	FN	DART	ea	20	0	20	26954
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Printed by ARMS @ Internst Business Applications were BApps.com (868)374-7816 TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PORD.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE,

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE. NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL RETURNED GOODS COULD BE

SUBJECT TO A RESTOCK CHARGE.

COUNTRY OF ORIGIN OF GOODS: USA

TYPE OF GOODS

: AIRCRAFT PARTS

HARMONIZED CODE

: 8803-20-0050

CERTIFICATE OF CONFORMANCE C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice Date

: CA150109-7

PO

: 01/09/2015 : 26753

Issued By: KAIZER HUSEIN

Page

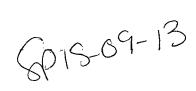
: 1 of 1

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number/Description		Shipped	CD
1	AN8C21A Lot:318811	BOLT	9	FN



CALIFORNIA SCEEW PRODUCTS CORP.

4957 GWENCHRIS COURT

PARAMOUNT, CALIF. 90723-3423

CAGE NUMBER : 825.7

Airbus UK Approval No. AUK/SA/30144

TEST REPORT

BAE/AG/30235 / MAA

Part Number : AN8C21A Customer : HC PACIFIC

Procurement Spec NASM6812 REV. 2 Surface Finish Spec ; AMS2700 REV. B

Heat Treat Spec

: AMS2759/5 REV. D

Mgntc Permeability : N/A

Part Standard : NASM3-20 REV. 1

Cust. Purchase Order Number : 1896 Thread Size & Form 500-20 UNF-3A

Thread Spec . MIL-S-7742 REV. D.OTHER

Sample Size Spec. : NASM6812 REV. 2

Shipped Quantity*: 2706 Mfg Quantity:

- Job Number

2750

Matl Spec: AMS 5628 REV. F

Item Description: Bolt Heat Number: 521753

* Actual piece count is within +/- 2% of the shown lot quantity.

NON-DESTRUCTIVE TESTS // SUBCONTRACTED (SEE CERTIFICATION)

Sample Size: 32 specimens

THE PROPERTY OF THE PROPERTY OF THE

Inspection Results:

Accept :

Reject :

Magnetic Particle : ASTM E1444-05

Sample Size :

Fluorescent Penet.

METALLURGICAL EXAMINATION RESULTS 5 specimens

Accept : 5 Reject : 0

Lab Mount No.

: 6.0

HEAD STRUCTURE : Accept FILLET COLD WORKED Accept DECARB

TOP TO SEAMS

: Accept Accept ...

CARBURIZED

MICRO STRUCTURE : Accept

GRAIN FLOW HEAD

GRAIN SIZE

: Accept

GRAIN FLOW THREAD : Accept

: Accept

THREAD RUN OUT

MECHANICAL TESTS RESULTS

ULTIMATE TENSILE STRENGTH (lbs.) - Loc. of Failure: Threads

Sample Size :

5 specimens

Accept :

Refect

Minimum Req.: Maximum Reg.:

11	•	25850 2	. 2577	0 3,	25530	4. 2!	5550 5.	25550	6	N/A 7.		a district of	
9		N/A 10		N/A 11.	N/A	12.	N/A 113	tration of Antonia account of the	i i i i i i i i i i i i i i i i i i i	Participation of the control of the	N/		N/A
1	100 mg/									N/A 15.	N/	A 16, % ,	NAN
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2		N/A 26		N/A 27.	N/A	28. MOST	N/A 29	West again	ijaa. Tahibisista	N/A 23.	P-Selective sections of the section	124.	N/A

OHILLIAM.	(IDB.) S/D : SINGI	E Sample Size	: 5 specimens	Accept	: 5	Reject					
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one a secondar	MAGIO.	N/A 11.	N/A 12.	N/A 13.	N/	A 14.	13	N/A 15			
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25.	N/A 26.	N/A 27.			123/14/	() ()		N/A 23	• N	/A 24.	N/A
	4-3	M/M/4/.	N/A 28.	N/A 29.	N/	A 1 2 0		37/2 1 22			2000年,但不是的政策的

N/A 29.

Sample Size .

Hardness Regults Hardness Regults

N/A 30.

Sample Size : 在於阿萨特別的歌歌的學院

Sample Size :

STRESS RUPTURE TEST - N/A Load (Lbs.) Hours

Temperature (F)

0 | Periodic test, REF Job No.

FATIGUE TEST

- N/A Cycles

Low Load (lbs.) :

High Load (1bs.)

- N/A

Sample Size

Load (Lbs/in)

TORQUE TEST

LOAD (Lbs.)

STRESS DURABILITY TEST - N/A Sample Size : STATEMENT OF CONFORMANCE:

This report relates only to items inspected/tested. Deviations from standard test methods, if any, are noted, and results from subcontracted inspection or testing, if any, are identified. All items were manufactured in the USA under a quality management system, which complies with ISO 9001 and with AS 9100. CALIFORNIA SCREW PRODUCTS CORP, hereby states: That the above product is mercury free; that the above listed lot has been produced, sampled, tested, inspected and marked in accordance with all require ments and that the product complies with all specification and contract requirements; that evidence of which is i of our company subject to examination. This report shall not be reproduced except CALIFORNIA SCREW PRODUCTS CORPORATION.

> MARIAELENA TORRES

100 O 5 2000 FINAL INSPECTOR Name, Signature, Stamp and Date)

PAGE

Carpenter Technology Corporation P.O. Box 14662, Reading, PA 19612-4662

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11/03/98 CUSTOMER / BESTELLER / CLIENT

SELLER / VERKÄUFER / VENDEUR

CALIFORNIA SCREW PRODUCTS CORP PO BOX 228 PARAMOUNT ,CA 90723

CARPENTER TECHNOLOGY CORP

	CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	PO BOX LOS ANG CARPENTER NO./HERKS-NR./N° DE REFERENCE INTERNE	V	90058
1	14827		DATE/DATUM/DATE	WEIGHT/GEWICHT/POIL
H		LOS364901 L29460	11/03/98	1802.000
1	HEAT NUMBER / SCHMELZE-NR, / N° DE COULEE :	591759		

521753

PRODUCT DESCRIPTION: TYPE 431 ANNEALED SEAM FREE CF WIRE FOR HEADING

SPECIFICATION: ASTM-A493-95 (TYPE 431) LIGHTLY DRAFTED HI SHEAR 115 REV J (12/02/93) MIL-S-18732D NOTICE 1 (03/19/91) (MOD NI) AMS 5628 REV E (11//96)

0.493500 IN.(12.53 MM) RD WIRE MN

0.65

0.015 X

CAPABLE OF PASSING BEND TEST.

DISCS MACROETCHED AND APPROVED

TENSILE AS SHIPPED,

KSI(MPA)

105.0(

MAX QUENCH HARDNESS, MAGNETIC PARTICLE: HRC HRC - 52 - FREQUENCY = $.031/F(1024C)_{=}$.015 MN OIL TREAT

CAPABILITY

1875 F(-100 F(WARM TO 1024 C), 01 HR -73 C), 02 HR ROOM TEMPERATURE

YIELD STRENGTH, (0.20 %) KSI(MPA) TENSILE STRENGTH, KSI(MPA) ELONGATION IN 2.00", % REDUCTION OF AREA, %

OIL TREAT

AIR COOL

155.0(1069) 218.0(1503)

RMIR 5916

11-05-98

euchaela dernancla

1875 F(1175 F(1024 C); 03 HR 30 MN OIL TREAT AIR COOL MICROSTRUCTURE - FERRITE - NONE

CAPABILITY

GRAIN SIZE PER ASTM E112:

CONTINUED ON NEXT PAGE

CEKTIFICATE OF TESTS ABNAHMEPRUEFZEUGNIS SERIAL# 000084763 . **LARPENTER**

CERTIFICAT DE CONTROLE

PAGE

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CALIFORNIA SCREW PRODUCTS CORP PO BOX 228 PARAMOUNT ,CA 90723

CARPENTER TECHNOLOGY CORP

PO BOX 58880 LOS ANGELES

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	LOS ANGI	Y	90058
14827	LOS364901 L29460	11/03/98	MEIGHT/GEWICHT/POID
HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE : CAPABILITY	521753	1 2, 00, 36	1802.000

1024 C), 635 C), 03 HR

30 MN OIL TREAT

RETAINED AUSTENITE - NONE

11/03/98

*THE CHEMICAL ANALYSIS OF THIS HEAT HAS BEEN PERFORMED BY THE CARPENTER TECHNOLOGY CORPORATION CHEMICAL LABORATORY (CODE NUMBER PRI 100004), WHICH WAS ACCREDITED TO THE FASTENER QUALITY ACT BY NADCAP/PRI (EXPIRATION DATE APRIL 30, 2000). ORIGINAL DOCUMENT CONTAINS EMBOSSED SEAL.

CARPENTER'S QUALITY MANAGEMENT SYSTEM WAS REGISTERED AS OF DECEMBER 21, 19 TO THE REQUIREMENTS OF ISO 9002 BY LLOYD'S REGISTER QUALITY ASSURANCE I CERTIFY THE ABOVE INFORMATION TO BE A TRUE AND CORRECT RESTATEMENT OF PORTIONS OF THE APPLICABLE TEST AND ORDER DATA. 1993

HEIDI L. SUNDAY MET RELEASE/CERT PREPARER CARPENTER TECHNOLOGY CORPORATION

TERRENCE BRANLEY BRANCH MANAGER

RMIR 5916 11-05-98 enchael a Herrande



CALIFORNIA 90670 562-944-8808 800-622-6624 FAX 582-944-1499

-- CERTIFICATION

CERTIFICATION NUME 520175

10/16

10/16

10/16

A/C

A/C

CALIFORNIA SCREW PARAMOUNT CALIFORNIA SCREW PARAMOUNT 14957 GWENCHRIS AVE 14957 GWENCHRIS AVE PARAMOUNT, CA 90723-3423 PARAMOUNT, CA 90723-3423 0 CUSTOMER NUMBER DATE RECEIVED CUSTOMER P.O. NUMBER CUSTOMER SHIPPER 0063100 10/09/08 90996 QUANTITY WEIGHT PART NUMBER / DESCRIPTION 2800 420 ANSC21A REV. N/A J/N 318811 7 PANS P/S NASM3-20 REV. 1 H/T PER P.O. MATERIAL HARDNESS MAX-CROSS SECTION CASE DEPTH CORE HARDNESS 431 5/5 27-32 HRC . 494 **SPECIFICATIONS** AMS 2759/5 D PROCESS SPEC TIME SPEC TEMP EQUIP. ACT TEMP TIME IN TIME TIME OUT ATMOS Q-MED DATE RACK AT-HEAT RACK & TEMP . 08 10/15 PREHEAT 1400 :30 V1 1400 16:27 18:30 19:00 VAC AUSTENITIE 1875 **RAISE 10/15** 2:00 Vi 1875 19:00 19:50 21:50 VAC OIL SUBZERO 10/15 -100 2:00 CB3 -100 00:55 01:00 03:00 NIT A/W

04:29

13:43

LAB#:186/05947

05:25

14:55

09:25 AIR

18:55 AIR

TEST:2 ACCT:2800 REJT:0

IARDNESS:27-30 HRC QTY TESTED:8 QTY ACCT: 2800 QTY REJT:0

D16

D14

1125

1125

PECTOR

TEMPER

1125

TEMPER 1125 4:00

TEST RESULTS: 30 HRC

4:00

ICARDO RODRIGUEZ

DATE

10/17/08

JIMMY MARTINEZ

DOM LOWMAN for

3 Process Certification covers thermal processing and/or hardness testing only. No particular mechanical properties of any material should be assumed, or are lled, as a result of the thermal processing and/or hardness testing of this Process Certification. . FURNACES CERTIFIED TO MEET THE REQUIREMENTS OF AMS-H-6875, CURRENT REVISION. HARDNESS TESTING PERFORMED TO THE LATEST

VISION OF ASTM E 384, ASTM E 10, ASTM E 110, ASTM E 18, ASTM E 140 AND ASTM A 370.

7 4 DEV 0 40/40/04



9356½ San Fernando Road, Unit B • Sun Valley, CA 91352 (818) 504-0677 • FAX (818) 504-1559

SOLD TO:

CALIFORNIA SCREW PRODUCTS

14957 GWENCHRIS AVE P.D. BOX 228

PARAMOUNT , CA 90723

(562) 633-6626

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GC NOT Level 2: REYES HERNANDEZ

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